



NOTE  
 TIG USED TO DRILL  
 LOCATING HOLES. (4)  
 PACES WHERE NUTS  
 LOCATE TO BE SPOT-  
 FACED WITH 0.600"  $\phi$   
 MILL. CUTTER

DISC TO BE  
 MACHINED FROM  
 TORANA DISC.

BOSSES TO BE  
 MACHINED OFF

FULL

6-8-74

FIG.  
 1  
 6-8-74

TORANA  
 DISC

REAR DISC (FL)

PB-I-670